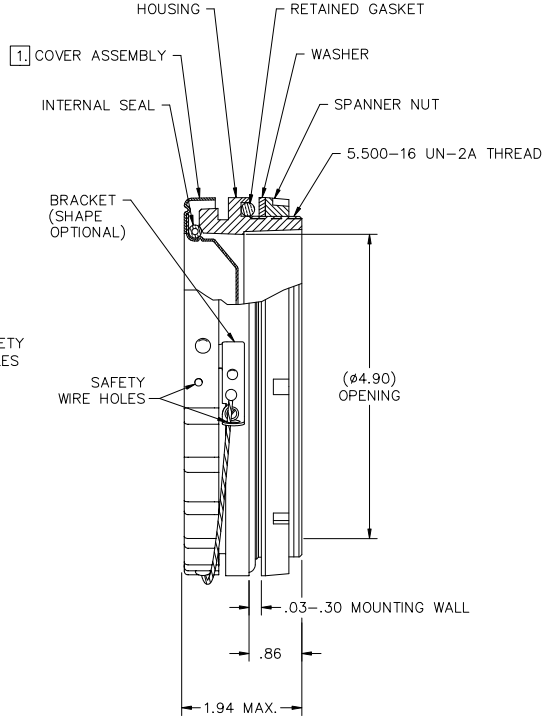
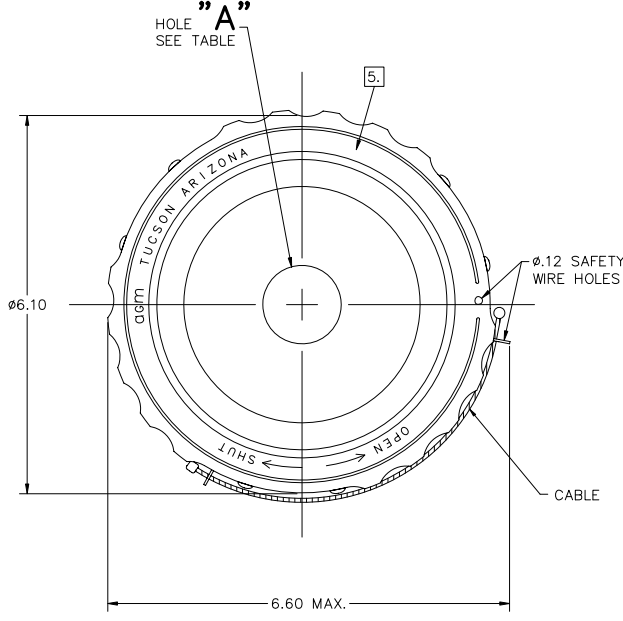


ZONE		LTR.	DESCRIPTION	DATE	APPROVED
					APPROVED By Eric Zuercher at 9:47 am, Mar 15, 2024

NOTES UNLESS OTHERWISE SPECIFIED:

1. TO EXPOSE PORT OPENING ROTATE COVER ASSEMBLY APPROXIMATELY 90° COUNTER CLOCKWISE.
2. Ø5.515 HOLE REQUIRED FOR MOUNTING. MOUNTING SURFACE MUST BE FLAT AND FREE OF IRREGULARITIES.
3. MATERIALS:
 - 3.1 COVER ASSEMBLY AND BRACKET: STAINLESS STEEL TYPE 302/304 IAW ASTM A 240 OR AMS 5513 OR AMS 5516.
 - 3.2 COVER SPRING CLIPS: (NOT SHOWN) CRES AISI 17-7PH.
 - 3.3 HOUSING, SPANNER NUT, AND WASHER: ALUMINUM ALLOY.
 - 3.4 (DELETED).
 - 3.5 RETAINED GASKET: IAW MIL-P-25732.
 - 3.6 INTERNAL SEAL: SILICONE RUBBER, COMMERCIAL GRADE.
 - 3.7 CABLE: WOVEN STAINLESS STEEL.
 - 3.8 SHIM (NOT SHOWN): PTFE FILM, COMMERCIAL GRADE.
4. FINISH:
 - 4.1 HOUSING: HARD ANODIZE IAW MIL-A-8625, TYPE III, CLASS 2, DYED BLACK.
 - 4.2 SPANNER NUT AND WASHER: CONVERSION COATED IAW MIL-C-5541, CLASS 1A.
 - 4.3 COVER ASSEMBLY, BRACKET AND SPRING CLIPS: PASSIVATED IAW ASTM A 967.
5. PART MARK: 08992 TA595--(APPLICABLE No.)
6. THIS ITEM IS NOT REPAIRABLE EXCEPT BY AGM CONTAINER CONTROLS, INC.
7. THE FOLLOWING ITEMS, WHICH ARE FURNISHED AS PART OF THIS ASSEMBLY, MAY BE PURCHASED SEPARATELY AS SPARES:

- | | |
|-------------|-----------------|
| 595008-6 | SPANNER NUT |
| 595010-6 | WASHER |
| 595007 | INTERNAL SEAL |
| MS28775-357 | RETAINED GASKET |



PART NO.	HOLE "A" DIA.
TA595	NONE
TA595-3	1.050
TA595-4	1.265
TA595-5	2.015

INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS .XX ±.03 .XXX ±.010 ANGLES ±.5° FINISH DO NOT SCALE DRAWING 4.		CONTRACT DRAWN M. ONTIVEROS DATE 4-10-01 CHECK P. LANE DATE 4-11-01 APPROVED P. LANE DATE 4-11-01 MANUFACTURING CUSTOMER		CGM CONTAINER CONTROLS, INC. P.O. BOX 40020 - TUCSON, ARIZONA 85717-0020 TITLE ACCESS PORT	
PART DASH NO. NEXT FINAL QTY. REQ'D PER ASSY. NEXT ASSY. USED ON APPLICATION		SCALE 1/1 RELEASE DATE		SIZE D FSCM NO. 08992 DWG. NO. TA595 REV K SHEET 1 OF 1	