



1. As the contents of the drum are emptied, the outside air is pulled through four vent holes at the base of the drum desiccant breather. This air then passes through a column of blue indicating silica gel, which removes and retains the moisture.
2. Air entering the drum is now drier, preventing moisture contamination with future use of the drum.
3. The silica gel changes from blue to pink, starting at the bottom of the drum desiccant breather, as the desiccant becomes saturated with moisture.
4. The desiccant needs to be replaced when the pink level reaches a level approximately 3/4 of the way up the drum desiccant breather unit. Then the unit is ready for use again.