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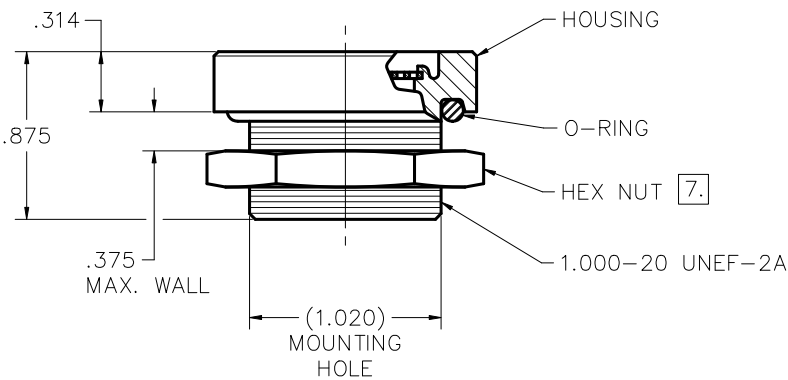
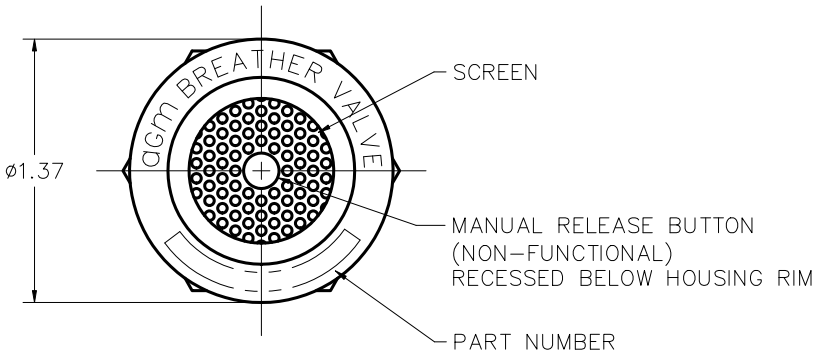
REVISIONS				
ZONE	LTR.	DESCRIPTION	DATE	APPROVED

NOTES UNLESS OTHERWISE SPECIFIED:

1. NOMENCLATURE: VALVE, BREATHER, ONE-WAY PRESSURE RELIEF ONLY. MANUAL RELEASE BUTTON IS NON-FUNCTIONAL.
2. PERFORMANCE: SEE TABLE ON SHEET 2.
3. THIS VALVE IS NOT REPAIRABLE EXCEPT BY AGM CONTAINER CONTROLS, INC.
4. THE FOLLOWING ITEMS FURNISHED AS PART OF THE ASSEMBLY MAY BE PURCHASED SEPARATELY:  

P/N MS28775-120	O-RING
237008-5	NUT
5. MATERIALS:
  - 5.1 HOUSING, NUT, SCREEN AND RELEASE BUTTON: ALUMINUM ALLOYS.
  - 5.2 O-RING: IAW MS28775-120
6. FINISH:
  - 6.1 HOUSING, NUT AND SCREEN: ANODIZED IAW MIL-A-8625, TYPE II, CLASS 2, DYED BLACK.
  - 6.2 RELEASE BUTTON: ANODIZED IAW MIL-A-8625, TYPE II, CLASS 2, DYED RED.
7. SUGGESTED INSTALLATION TORQUE 30-40 INCH POUNDS.

AIR FLOW "P" (OUT OF CONTAINER)



				INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994		CONTRACT	
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN	
				TOLERANCES:		DATE	
				DECIMALS .XX ±.015		R.CASAD	
				ANGLES ±.5°		4-18-19	
				DO NOT SCALE DRAWING		CHECK	
				FINISH		APPROVED	
				[6.]		By Eric Zuercher at 2:13 pm, Apr 18, 2019	
				PART DASH NO.		MANUFACTURING	
				NEXT FINAL		CUSTOMER	
				QTY. REQ'D PER ASSY.			
				NEXT ASSY.			
				USED ON			
				SIMILAR TO			
				ACT. WT. CALC. WT.			
				APPLICATION			

<b>AGM CONTAINER CONTROLS, INC.</b>			
<small>P.O. BOX 40020 - TUCSON, ARIZONA 85717-0020</small>			
<b>VALVE, BREATHER</b>			
SIZE	FSCM NO.	DWG. NO.	REV
C	08992	TA238-P	-
SCALE 2/1	RELEASE DATE	SHEET	1 OF 2

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## REVISIONS

ZONE	LTR.	DESCRIPTION	DATE	APPROVED

## ONE-WAY PRESSURE RELIEF VALVE PERFORMANCE

ONE-WAY PRESSURE RELIEF VALVE PERFORMANCE			
PRESSURE SIDE (FLOW OUT)			
PART NUMBER	CRACKING PRESSURE RANGE	RESEAL PRESSURE AFTER CRACK, MIN	MINIMUM FLOW RATE (SCFM BY PSID)
TA238-P-025C	0.10-0.40	0.05	4 BY 1.75
TA238-P-025	0.25-0.75	0.25	3 BY 1.75
TA238-P-03C	0.15-0.45	0.10	4 BY 1.80
TA238-P-05C	0.30-0.70	0.10	3 BY 2.00
TA238-P-05	0.50-1.00	0.50	4 BY 2.00
TA238-P-075	0.75-1.25	0.75	3 BY 2.25
TA238-P-10	1.00-1.70	1.00	2.5 BY 2.50
TA238-P-15C	1.00-2.00	0.80	4 BY 3.00
TA238-P-037-6	1.70-3.0	1.40	4 BY 5.00

SIZE C	FSCM NO. 08992	DWG. NO. TA238-P	REV -
SCALE NONE	SHEET 2		

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