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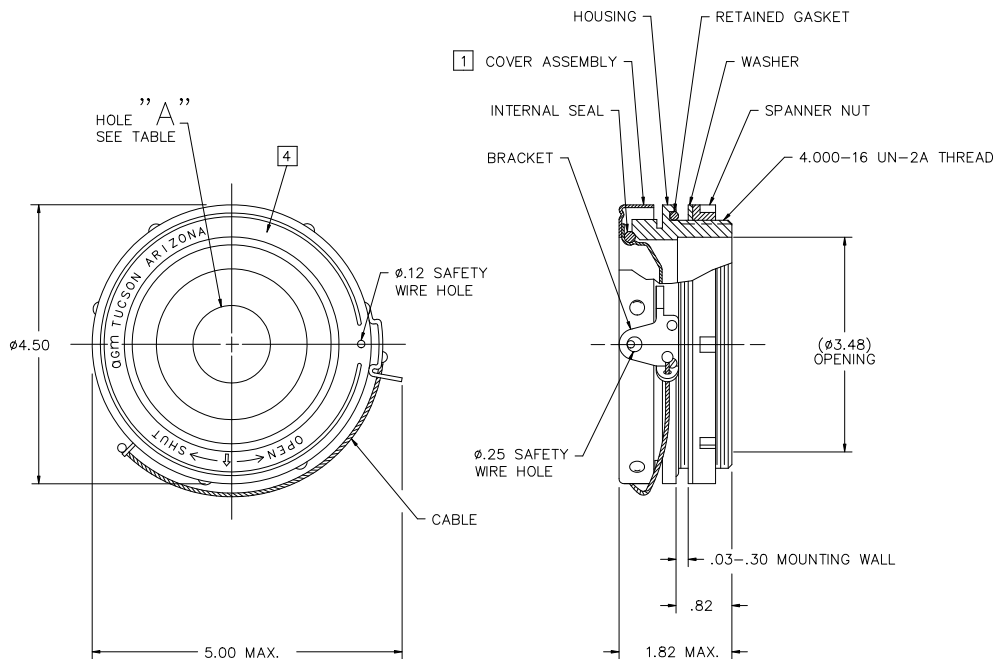
REVISIONS				
ZONE	LTR.	DESCRIPTION	DATE	APPROVED
B7,8	B	UPDATED COMPONENT P/N'S IN NOTE 6.	LH 3-14-01	R.O.C.
C6-8	C	NOTE 31 WAS: STEEL IAW AISI 31600, ZINC PLATED. PML	3-14-01	R.O.C.
	D	ADVANCED TO AGREE WITH MIL'S.	PML 4-18-01	R.O.C.
B8	E	UPDATED FINISH SPEC'S, ADDED NOTE 7, 5-5-11 JMO		

APPROVED
By Boyd Gunnell at 8:58 am, Feb 23, 2012

NOTES UNLESS OTHERWISE SPECIFIED:

- TO EXPOSE DESICCANT PORT OPENING ROTATE COVER ASSEMBLY APPROXIMATELY 90° COUNTER CLOCKWISE.
- Ø4.015 HOLE REQUIRED FOR MOUNTING. MOUNTING SURFACE MUST BE FLAT AND FREE OF IRREGULARITIES.
- MATERIALS AND FINISHES:
 - COVER ASSEMBLY AND BRACKET: STAINLESS STEEL TYPE 302/304, PASSIVATED IAW SAE AMS2700.
 - COVER SPRING CLIPS: (NOT SHOWN) CRES AISI 17-7PH, PASSIVATED IAW SAE AMS2700.
 - HOUSING AND SPANNER NUT: ALUMINUM DIE CASTING ALLOY.
 - WASHER: ALUMINUM ALLOY.
 - FINISH: ALUMINUM ALLOYS, CONVERSION COATED IAW MIL-DTL-5541, TYPE I, CLASS 1A. THREADS OF SPANNER NUT SHALL BE ADDITIONALLY COATED WITH DRY FILM LUBRICANT IAW MIL-L-46010, TYPE I.
 - RETAINED GASKET AND INTERNAL SEAL: IAW MIL-P-25732.
 - CABLE: WOVEN STAINLESS STEEL.
- PART MARK LOCATION.
- THIS ITEM IS NOT REPAIRABLE EXCEPT BY AGM CONTAINER CONTROLS, INC.
- THE FOLLOWING ITEMS, WHICH ARE FURNISHED AS PART OF THIS ASSEMBLY, MAY BE PURCHASED SEPARATELY AS SPARES:

385008-44	SPANNER NUT
385010-6	WASHER
MS28775-339	INTERNAL SEAL
MS28775-242	RETAINED GASKET
TA495-RC-*	REPLACEMENT COVER
* USE APPLICABLE DASH No.	
- RECOMMENDED SPANNER NUT INSTALLATION TORQUE: 150 IN-LBS.



SPECIFICATION CONTROL DRAWING

AGM CONTAINER CONTROLS, INC.
P.O. BOX 40020 - TUCSON, ARIZONA 85717-0020

DESICCANT PORT

PART NO.	HOLE "A" DIA.
TA495	NONE
TA495-3	1.050
TA495-4	1.265
TA495-5	2.015

INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M-1982 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS .XXX ±.005 .XXXX ±.010 ANGLES ±.5° TOLERANCES DO NOT SCALE DRAWING FINISH		CONTRACT DATE L.HARTSIG 1-21-88 CHECK K.BRADY 1-22-88 APPROVED B.CROWLEY 1-25-88 MANUFACTURING CUSTOMER		TITLE DESICCANT PORT	
PART DASH NO. NEXT FINAL QTY. REQD PER ASSY. NEXT ASSY. USED ON APPLICATION		SCALE 1/1 RELEASE DATE		SIZE FSCM NO. DWG. NO. REV D 08992 TA495 E	